KrosFlo® TFDF® Lab System

Set-up Guide



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Abbreviations

AC Alternating current

CE Conformitée Européenne

cm Centimeter

FAS Field Application Specialist

Hz Hertz

in Inches

kg Kilogram Ibs Pounds

LPM Liters per minute

PPE Personal protective equipment

PSI Pounds per square inch

TFDF Tangential Flow Depth Filtration

UL Underwriters Laboratories

Intended use

The KrosFlo® TFDF® Lab System provides a complete solution for the separation of cells from media during cell culture processes. The technology combines hardware, software and a single-use filter to achieve the filtration result. Please direct questions regarding specific applications of the technology to your regional sales representative or field application scientist.

This Set-up Guide provides a condensed description of your KrosFlo® TFDF® Lab System. This document does not describe an installation process. It is highly recommended that the installation process be executed by a trained Repligen engineer.

For further documentation of the system, such as the KrosFlo® TFDF® Lab System User Guide, please visit www.repligen.com/resources. For further support with troubleshooting or process optimization, please contact your local Repligen Field Application Scientist.

Safety notices

| Warning: | 1 | Pressure: Do not allow pressure to exceed 5 PSI |
|----------|------------|---|
| Warning: | (1) | Magnetic Field: Pump head contain a high field strength magnet. Pacemaker may be influenced. Keep pacemakers and other magnets at a safe distance. |
| Warning: | (1) | Moving parts : Magnetic levitation and peristaltic pumps contain moving parts. Keep fingers away from pumps during operation. Stop pump before loading or unloading tubing. |
| Warning: | (1) | Electric shock : Remove power from the pump before attempting any maintenance. |
| Warning: | (1) | Tubing : Tubing breakage may result in fluid being sprayed from pump. Use appropriate measures to protect operator and equipment. |
| Warning: | (1) | Lubricant : Do not contaminate the lubricant in the container, on the shaft or on the seal with foreign material. Failure to observe this precaution may result in damage to the seal and premature failure of the seal. |
| Warning: | (1) | Weight: The controller instrument weight 36 lbs (16.2 kg). Two person lifting recommended. |
| Warning: | (1) | Wear standard laboratory PPE. |
| Warning: | | Do not freeze. |



System specifications

System output

| Description | Specifications |
|---|--|
| Feed / recirculating pump type | Magnetic levitating pump |
| Feed / recirculating pump capacity | 0 - 11000 RPM, 0 - 10 LPM @ 0.0 bar, 0.0 - 21.8 psi (1.5 bar) |
| Diafiltration and permeate pumps type | Peristaltic |
| Diafiltration and permeate pumps capacity | 0.1 - 100 RPM (0.01 RPM resolution) Maximum 340 ml/min (4.8 mm ID and 1.6 mm thickness) 0.0002 - 35 ml/min/channel 3 channel, 8 rollers 14.5 psi (1.0 bar) max differential pressure |
| Display | Automation direct 12" LCD touchscreen |
| Retentate flow meter | Ultrasonic clamp-on flow meter 0 - 8000 ml/min, 2% accuracy (±16 ml/min) Calibrated for #15 PharmaPure® tubing |
| Recommended process volume | 1 - 50 L |
| Number of pressure sensors supported | 5 |
| Pressure sensor range | -14 - 30 psi (-1 – 2 bar) |
| TFDF™ Filter surface area supported | 2 - 150 cm ² |
| Number of scales supported | 2 |

System input

| Description | Specifications |
|--------------------|---|
| Power requirements | 120 VAC, 10 A 240 VAC, 5 A, 50/60 Hz |

System construction

| Description | Specifications |
|------------------------------------|-----------------------------------|
| Controller weight | 36 lbs (16.2 kg) |
| Controller dimensions | 16 x 13 x 21 in (40 x 33 x 53 cm) |
| Pump Station weight | 16 lbs (7.3 kg) |
| Pump Station dimensions | 11 x 11 x 19 in (min)/39 in (max) |
| | (28 x 28 x 48/99 cm) |
| Controller type | PLC |
| Controller and Pump Station rating | IP20 |



System environment

| Description | Specifications |
|--|--|
| Temperature, operating | 4° to 40° C (39° to 104° F) |
| Humidity (non-condensing) Altitude | 15% - 95% 10% - 50% Less than 2000 m |
| Noise level | < 75 dBa @ 1 meter |
| Pollution degree | Pollution Degree 2 |
| Chemical resistance | Housing: Powder-coated aluminum Filter stand: Delrin and powder-coated/anodized aluminum Flow path components: polypropylene, polycarbonate, polysulfone, and C-Flex/PharmaPure® materials |

Materials of construction

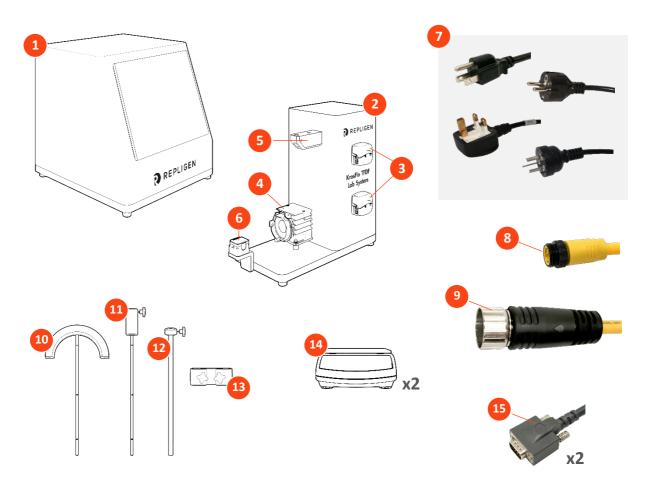
| Description | Specifications |
|-------------|--|
| Enclosure | Delrin and powder coated/anodized aluminum |



6

Unboxing checklist

| Вох | Dimensions | Weight | | Included components | |
|-------------------|---|----------------------|------------------|---|------|
| Controller Box | 22.6 x 25.2 x 22.8 in (56.5 x 63 x 57 cm) | 36 lbs (16.2 kg) | 1 | Controller with housing-connected cables | [] |
| Pump | 21.5 x 22.5 x 17.2 in (53.75 x 56.25 x 43.075 cm) | 19 lbs (8.6 kg) | 2 | Pump Station | [] |
| Station Box | | | 3 4 5 6 | Pump Station attachments Peristaltic pumps x2 Magnetic levitation pump Stand mount with locking knob Flow meter | [][] |
| | | | 7 | A/C Power cables (US, UK, EU and China versions included) | [] |
| | | | 8 | Pump Station power cable (5 pin) | [] |
| | | | 9 | Controller-Pump Station communication cable (26 pin) | [] |
| | | | 10 | Tubing guide rod | [] |
| | | | 11 | Extension rod with locking knob | [] |
| | | | 12 | Rod sleeve with locking knob | [] |
| | | | 13 | Filter clamp with 2 locking knobs | [] |
| Scales | 21 x 18 x 16 in (52.5 x 45 x 40 cm) | 10.5 lbs (4.8 kg) | 14 | Digital scales (1 per box) x2 | [][] |
| Boxes | | | 15 | Powered RS232 communication cables x2 | [][] |





Configurable components

For more information, please contact your local Repligen FAS.

| Component | | | |
|--|----|--|--|
| Turbidity sensor with 718 Minifast 5-pin cable | [] | | |
| Depth-station-based flow meter | [] | | |
| Depth-station-based pressure sensor | [] | | |

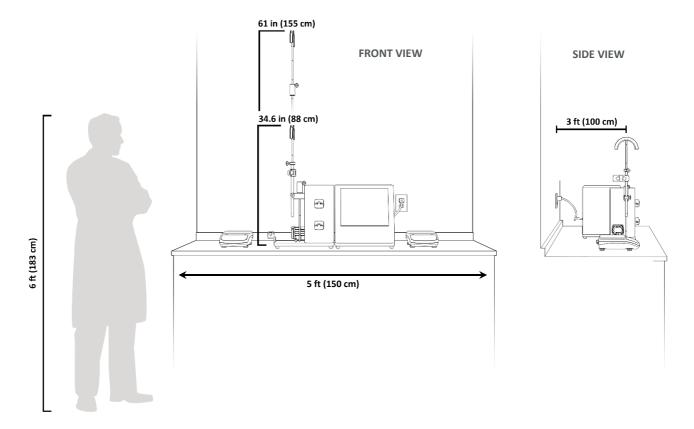
Customer-provided components



USB-A memory stick

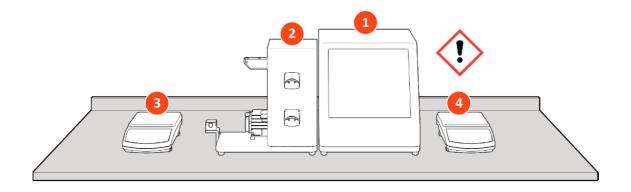
Set-up

Space requirements



System arrangement

- 1. Controller
- 2. Pump station
- 3. Scale (for bioreactor)
- 4. Scale (for permeate)

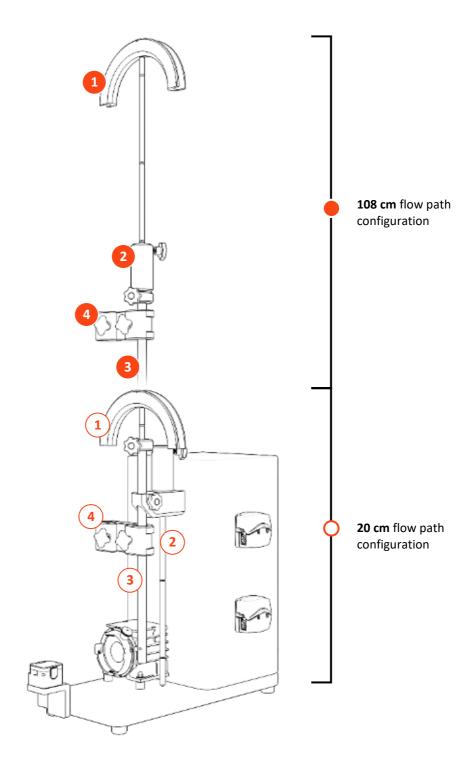




WARNING! The controller weight is 36 lbs. Two people are recommended to lift the controller out of the box and place it on the bench top.

Stand assembly

- 1. Tubing guide rod
- 2. Extension rod (required only for 108 cm flow path)
- Sleeve
- 4. Filter clamp





10

System cable connections





NOTE: Use tear drop to align pins with socket. Communication cable pins are delicate.

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