

Spectrum Laboratories, Inc. Rancho Dominguez, CA USA (800) 634-3300 • (310) 885-4600 400-13351-000rev00

Assembly Instructions

- Socket wrench and 7/16" socket
- 5/32" allen wrench
- Step 1: Tip pump drive onto its side and remove the four bolts securing the feet.
- Step 2: Install the two spacers between the bottom of the drive and the rear two feet. Install the bar between the bottom of the drive and the front two feet. Reuse the original bolts. Counter bore on bar should face up.

Note: Bar may be installed extending out the left or right side of drive.

Step 3: Install the post onto the bar using the screw, lock washer, and flat washer.

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